5/38

DART AEROSPACE LTD	Work Order:	24259
Description: Bearing	Part Number:	D3284-009
Drawing: D3284 Rev. A	Qty:	10
		Page 1 of 1

Step	Location	Procedure	Ву	Date	Qty
1	DC	Issue Traveler	PX)	05.09.14	10
2	PG	Issue P/O: 2008654 to Eagle Copters Order P/N: 47-140-252-5 Certificate of Conformity is required	K	astalis	10
3	RG	Receive and Inspect for transit damage Ensure the Certificate of Conformity is attached	CL	05/09/19	10
4	ST	Identify and Stock	CL	05/09/19	10
5	AC	Cost / part: 8 /, 5 Z	Sa	r 6 J. c 9 - 26	10
6	DC	Close W/O 8/. 65 Inspect Level 21	3	05/09/20	10

Rev	Date	Change	Revised By	Approved
A	04.05.13	New Issue	KJ/DS	- All



Dart Aerospace Ltd

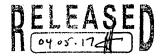
W/O:			WO	RK ORDER CHANGES	- —— 				
DATE STEP					Ву	Date	Qty	Approval Mfg / Design Mgr	Approva QC Inspector
									·
				· ·					
NCR:			WORK ORDE	R NON-CONFORMANO	CE (NCF	R)			
		Description of NC	Corrective Action Section B			Verific		Annuoval	Approval
DATE	STEP	Description of NC Section A	Initial Design Mgr	Action Description Design Mgr	Sign 8 Date		ion C	Approval Design Mgr	Approval QC Inspector
Part No):	PAR #:	Fault Category	: NCR: \	es No	DQA:		Date:	
NOTE: D	ate & initial .	all entries		(οΔ· N/C CI	nead.		Date:	

H:\forms\Quality Assurance\approved forms\NCRWO revC





DESIG	#	DRAWN BY	DART AEROSPACE HAWKESBURY, ONTARIO, CANAD	
CHECK	(ED)	APPROVED	DRAWING NO.	REV. A
	#	1 dt	D3284	SHEET 1 OF 1
DATE			TITLE	SCALE
04.0	5.06		ADJUSTABLE ENGINE MOUNT	1:1
Α		04.05.06	NEW ISSUE	



SPECIFICATION CONTROL DRAWING

DART P/N	SPECIFICATION						
D3284-001 SLEEVE	ACS P/N B80702-1 PER ACS DWG B80702 REV. A						
D3284-003 STUD	ACS P/N B80703-1 PER ACS DWG B80703 REV. A						
D3284-005 STUD	ACS P/N B80704-1 PER ACS DWG B80704 REV. A						
D3284-007 STUD	ACS P/N B80705-1 PER ACS DWG B80705 REV. B						
D3284-009 BEARING	BHT P/N 47-140-252-5						
D3284-011 BEARING	BHT P/N 205-060-101-001						
D3284-021 TUBE ASSY	204-060-158-001 MODIFIED PER IIN-D205-708						
D3284-023 BIPOD ASSY	204-060-155-001 MODIFIED PER IIN-D205-708						
D3284-025 TRIPOD ASSY	204-060-157-001 MODIFIED PER IIN-D205-708						
D3284-031 TUBE ASSY	205-060-107-001 MODIFIED PER IIN-D205-708						
D3284-033 BIPOD ASSY	205-060-106-001 MODIFIED PER IIN-D205-708						
D3284-035 TRIPOD ASSY	205-060-105-001 MODIFIED PER IIN-D205-708						

SUCE COPY

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> WORK ORDER NO. 2425

Job Costing Report

Dart Aerospace Ltd. Hawkesbury

Sep 13, 2005 03:34 pm

Work Order No : 0024259

10

Department Code:

Project Name Project For

: D3284-009 : WK538 Burden Flags : NNNNNN

Work Order Type : Main Main WO Number :

WO Status : Open

Invoice State : Not Invoiced

House Part Number: D3284-009 Description : Bearing

Invoice Date :

Manufactured : Yes

Invoice Number :

Amount Req'd:

Invoice Amount :

Amount Done :

Order Entry No : 0 : 09-13-05

Start Date

OE Value : 0.00

Est Finish Date : 09-22-05

0.00

Act Finish Date

Drawings Reqd : No Ok for Approval :

Est Mark Up : 0.000% Actual Mark Up : 0.000%

Approval Rec'd :

\$0 Posted to Finished Goods

		Estimated	Actual	۷ar. %	Posted	To Post
=======================================	===	=========	=========	=======	==========	
Material Cost	:	0.00	0.00	0.00	0.00	0.00
Engineering Hours	:	0.00	0.00	0.00		
Engineering Cost	:	0.00	0.00	0.00	0.00	0.00
Production Hours	:	0.00	0.00	0.00		
Production Cost	:	0.00	0.00	0.00	0.00	0.00
Packaging Hours	:	0.00	0.00	0.00		
Packaging Cost	:	0.00	0.00	0.00	0.00	0.00
OverHead Hours	:	0.00	0.00	0.00		
OverHead Cost	:	0.00	0.00	0.00	0.00	0.00
CNC Hours	:	0.00	0.00	0.00		
CNC	:	0.00	0.00	0.00	0.00	0.00
Misc. Hours	:	0.00	0.00	0.00		
Misc.	:	0.00	0.00	0.00	0.00	0.00
		========	=========	=======		
Burden	:	0.00	0.00	0.00		
		========	========	======		
Total Cost	:	0.00	0.00	0.00		
Mark up	:	0.000	0.000			
Selling Cost	:	0.00	0.00			

Estimated Actual 0.00 Labour Hrs/Amount Done : 0.00 Profits/(Loss) 0.00 0.00

Eagle Copters Maintenance Ltd 823 McTavish Road, NE Calgary, Alberta T2E 7G9

TCCA AMO Approval No. 6-81

Lot No: LT-05-011707

Bin No: 521 06/15/2005 Received:

Part No: 047-140-252-005

BEARING.ROD END Description:

New Condition:

Cure Date:

Inspector,

Serial #:

Manufacturer: Bell Helicopter (Manufacturer)

Cycles Hours Total Time: 0.0

TSO:

Details of work performed/reason for removal

Additional work to be performed upon installation

The maintenance described has been performed in accordance with the applicable standards of airworthiness

LIC No./Stamp September 16, 2005

Maintenance Release